WO 2005/059951 PCT/GB2004/005392

Claims

1. A method of forming an organic light emitting diode comprising the steps of:

- providing a substrate comprising a first electrode for injection of charge carriers of a first type
- forming a charge transporting layer by depositing over the substrate a charge transporting material for transporting charge carriers of the first type, the charge transporting material being soluble in a solvent;
- treatment of the charge transporting layer to render it insoluble in the solvent;
- forming an electroluminescent layer by depositing onto the charge transporting layer a composition comprising the solvent, a phosphorescent material and a host material; and
- depositing over the electroluminescent layer a second electrode for injection of charge carriers of a second type.
- 2. A method according to claim 1 wherein the first electrode is an anode; the second electrode is a cathode; the charge carriers of the first type are holes; and the charge carriers of the second type are electrons.
- 3. A method according to claim 1 or 2 wherein the charge transporting material comprises a cross-linkable material and the treatment comprises subjecting the charge transporting layer to heat or electromagnetic radiation in order to cross-link the charge transporting material
- 4. A method according to claim 1 or 2 wherein the charge transporting layer is substantially free of cross-linkable groups and the treatment comprises subjecting the charge transporting layer to heat.
- 5. A method according to any one of claims 1-4 wherein the charge transporting material is a polymer.
- 6. A method according to claim 5 wherein the polymer comprises an optionally substituted triarylamine repeat unit.
- 7. A method according to claim 6 wherein the triarylamine repeat unit comprises an optionally substituted repeat unit of formula (I):

WO 2005/059951 PCT/GB2004/005392

$$\begin{array}{c|c}
 & Ar^1 - N - Ar^2 \begin{bmatrix} N - Ar^1 \\ Ar^3 \end{bmatrix} & n
\end{array}$$
(I)

wherein each Ar^{1} , Ar^{2} and Ar^{3} is the same or different and independently represents optionally substituted aryl; and n is 0 or 1.

- 8. A method according to any one of claims 5-7 wherein the polymer comprises a repeat unit selected from optionally substituted fluorene, indenofluorene, spirofluorene and phenylene.
- A method according to any preceding claim wherein the phosphorescent material is a metal complex.
- 10. A method according to any preceding claim wherein the host material is a host polymer.
- 11. A method according to claim 10 wherein the host polymer comprises a repeat unit as defined in claim 7 or claim 8.
- 12. An organic light emitting diode obtainable by the method according to any preceding claim.
- 13. An organic light emitting diode comprising, in sequence, an anode; a hole transporting layer; an electroluminescent layer comprising a phosphorescent material and a host material; and a cathode, wherein the hole transporting layer is a polymer comprising an optionally substituted repeat unit of formula (I):

$$\begin{array}{c|c}
 & Ar^1 - N - Ar^2 \left[N - Ar^1 \right] \\
 & Ar^3 & Ar$$

wherein each Ar¹, Ar² and Ar³ is the same or different and independently represents optionally substituted aryl; and n is 0 or 1.

WO 2005/059951 PCT/GB2004/005392

14. An organic light emitting diode according to claim 13 wherein the polymer comprises a repeat unit selected from optionally substituted fluorene, indenofluorene, spirofluorene and phenylene.

- 15. An organic light emitting diode according to claim 13 or 14 wherein a hole injecting layer comprising a conductive organic material is located between the anode and the hole transporting layer.
- 16. An organic light emitting diode according to any one of claims 13-15 wherein the phosphorescent material is a metal complex.